

POLYPLASTICS CO LTD

18-1 KONAN 2-CHOME, MINATO-KU TOKYO 108-8280 JP



FORTRON" or "DURAFIDE: 6165A(e)(k)(f2)

Polyphenylene Sulfide (PPS), pellets

- (e) May be followed by a one digit number 0-9 incl. to indicate molecular weight.
- (f2) Subjected to one or more of the following tests: Ultraviolet Light, Water Exposure or Immersion in accordance with UL 746C, where the acceptability for outdoor use is to be determined by UL.
- (k) May be followed by a one digit number 0-9 incl. to indicate customer number.

Flammability	Value	Test Method
Flame Rating		UL 94
0.75 mm, ALL	V-0	
1.5 mm, ALL	V-0	
3.0 mm, ALL	V-0	
Flammability Classification		IEC 60695-11-10, -20
0.75 mm, ALL	V-0	
1.5 mm, ALL	V-0	
3.0 mm, ALL	V-0	
Electrical	Value	Test Method
Hot-wire Ignition (HWI)		UL 746
0.75 mm	PLC 3	
1.5 mm	PLC 3	
3.0 mm	PLC 1	
High Amp Arc Ignition (HAI)		UL 746
0.75 mm	PLC 4	
1.5 mm	PLC 4	
3.0 mm	PLC 4	
Comparative Tracking Index (CTI)	PLC 2	UL 746
Dielectric Strength	12 kV/mm	ASTM D149
High Voltage Arc Tracking Rate (HVTR)	PLC 0	UL 746
Volume Resistivity	1.0E+13 ohms·cm	ASTM D257
Volume Resistivity	1.0E+13 ohms·cm	IEC 60093
Arc Resistance	PLC 4	ASTM D495
Electric Strength	12 kV/mm	IEC 60243-1
Thermal	Value	Test Method
RTI Elec		UL 746
0.75 mm	240 °C	
1.5 mm	240 °C	
3.0 mm	240 °C	
RTI Imp		UL 746
0.75 mm	200 °C	
1.5 mm	220 °C	
3.0 mm	220 °C	
RTI Str		UL 746
0.75 mm	220 °C	
1.5 mm	240 °C	
3.0 mm	240 °C	

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Report Date: 3/24/1993 Last Revised: 2012-07-11

Component - Plastics

File Number: E109088



Physical	Value	Test Method
Outdoor Suitability	f2	UL 746C

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