DuPont™ Crastin® ST830FRUV NC010

THERMOPLASTIC POLYESTER RESIN

Product Information

ISO 1043: PBT-HIFR(17)

Common features of Crastin® thermoplastic polyester resin include mechanical and physical properties such as stiffness and toughness, heat resistance, friction and wear resistance, excellent surface finishes and good colourability. Crastin® thermoplastic polyester resin has excellent electrical insulation characteristics and high arc-resistant grades are available. Many flame retardant grades have UL recognition (class V-0). Crastin® thermoplastic polyester resin typically has high chemical and heat ageing resistance.

The good melt stability of Crastin® thermoplastic polyester resin normally enables the recycling of properly handled production waste.
If recycling is not possible, DuPont recommends, as the preferred option, incineration with energy recovery (-24 kJ/g of base polymer) in appropriately equipped installations. For disposal, local regulations have to be observed.

Crastin® thermoplastic polyester resin typically is used in demanding applications in the electronics, electrical, automotive, mechanical engineering, chemical, domestic appliances and sporting goods industry.

Crastin® ST830FRUV NC010 is an unreinforced, Super Tough, flame retardant polybutylene terephthalate resin for injection molding. It contains a UV light stabilizer and is recognized as UL94V-0 at 0.85mm (0.033in).

General information	Value	Unit	Test Standard
Resin Identification	PBT-HIFR(17)	-	ISO 1043
Part Marking Code	PBT-HIFR(17)	-	ISO 11469
Rheological properties	**Value**	**Unit**	**Test Standard**
Melt mass-flow rate	3	g/10min	ISO 1133
Melt mass-flow rate, Temperature	250	°C	ISO 1133
Melt mass-flow rate, Load	5	kg	ISO 1133
Molding shrinkage, parallel	2.0	%	ISO 294-4, 2577
Molding shrinkage, normal	1.6	%	ISO 294-4, 2577
Mechanical properties	**Value**	**Unit**	**Test Standard**
Tensile Modulus	2200	MPa	ISO 527-1/-2
Yield stress	41	MPa	ISO 527-1/-2
Yield strain	9	%	ISO 527-1/-2
Nominal strain at break	45	%	ISO 527-1/-2
Flexural Modulus	2100	MPa	ISO 178
Charpy impact strength			ISO 179/1eU
73°F	N	kJ/m²	
-22°F	350	kJ/m²	
-40°F	350	kJ/m²	
Charpy notched impact strength			ISO 179/1eA
73°F	65	kJ/m²	
-22°F	10	kJ/m²	
-40°F	10	kJ/m²	
Izod notched impact strength			ISO 180/1A
73°F	70	kJ/m²	
-22°F	10	kJ/m²	
-40°F	10	kJ/m²	
Izod impact strength			ISO 180/1U
73°F	N	kJ/m²	
-22°F	220	kJ/m²	
-40°F	220	kJ/m²	
Thermal properties	**Value**	**Unit**	**Test Standard**
Melting temperature, 18°F/min	225	°C	ISO 11357-1/-3

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Temp. of deflection under load			ISO 75-1/-2
260 psi	55	°C	
65 psi	125	°C	
Coeff. of linear therm. expansion, parallel	190	E-6/K	ISO 11359-1/-2
Coeff. of linear therm. expansion, normal	190	E-6/K	ISO 11359-1/-2
RTI, electrical			UL 746B
30mil	130	°C	
60mil	130	°C	
120mil	130	°C	
RTI, impact			UL 746B
30mil	130	°C	
60mil	130	°C	
120mil	130	°C	
RTI, strength			UL 746B
30mil	130	°C	
60mil	130	°C	
120mil	130	°C	
Flammability	**Value**	**Unit**	**Test Standard**
Burning Behav. at 60mil nom. thickn.	V-0	class	IEC 60695-11-10
Thickness tested	1.5	mm	IEC 60695-11-10
UL recognition	yes	-	UL 94
Burning Behav. at thickness h	V-0	class	IEC 60695-11-10
Thickness tested	0.85	mm	IEC 60695-11-10
UL recognition	yes	-	UL 94
Oxygen index	27	%	ISO 4589-1/-2
Glow Wire Flammability Index, 120mil	960	°C	IEC 60695-2-1/2
FMVSS Class	DNI	-	ISO 3795 (FMVSS 302)
Electrical properties	**Value**	**Unit**	**Test Standard**
Relative permittivity			IEC 60250
100Hz	3.5	-	
1MHz	3.4	-	
Dissipation factor			IEC 60250
100Hz	10.9	E-4	
1MHz	240	E-4	
Volume resistivity	>1E13	Ohm*m	IEC 60093
Surface resistivity	1E14	Ohm	IEC 60093
Electric strength	36	kV/mm	IEC 60243-1
Comparative tracking index	600	-	IEC 60112
Other properties	**Value**	**Unit**	**Test Standard**
Density	1370	kg/m³	ISO 1183
Density of melt	1170	kg/m³	-
Injection	**Value**	**Unit**	**Test Standard**
Drying Recommended	yes	-	-
Drying Temperature	120	°C	-
Drying Time, Dehumidified Dryer	2 - 4	h	-
Processing Moisture Content	≤0.04	%	-
Melt Temperature Optimum	250	°C	-
Min. melt temperature	240	°C	-
Max. melt temperature	260	°C	-
Mold Temperature Optimum	80	°C	-
Min. mold temperature	30	°C	-
Max. mold temperature	130	°C	-
Hold pressure range	≥60	MPa	-
Hold pressure time	3	s/mm	-
Back pressure	As low as possible		-
Ejection temperature	170	°C	-

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Characteristics			
Processing	• Injection Molding		
Special characteristics	• Light stabilized or stable to light	• U.V. stabilized or stable to weather	
Regional Availability	• North America • Europe	• Asia Pacific • South and Central America	• Near East/Africa • Global

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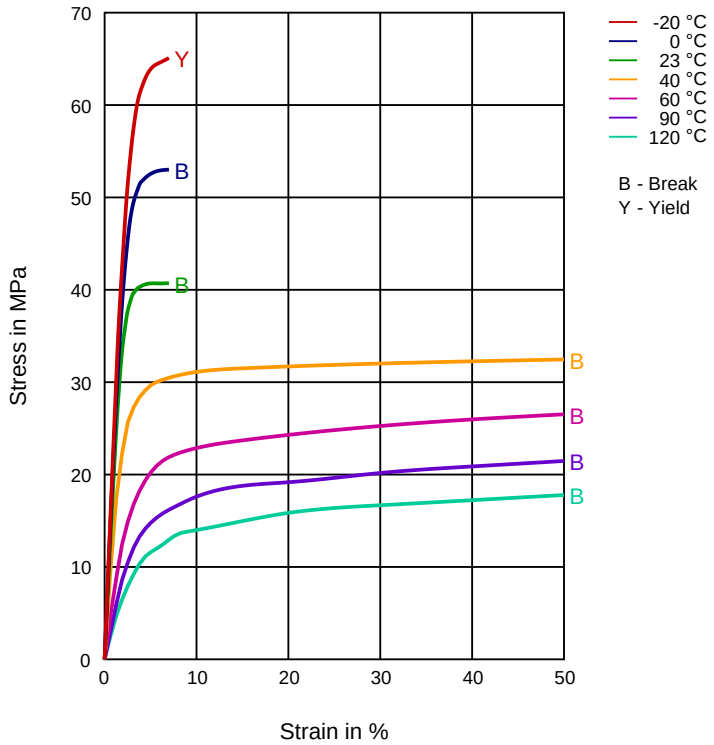
Diagrams

Stress-strain



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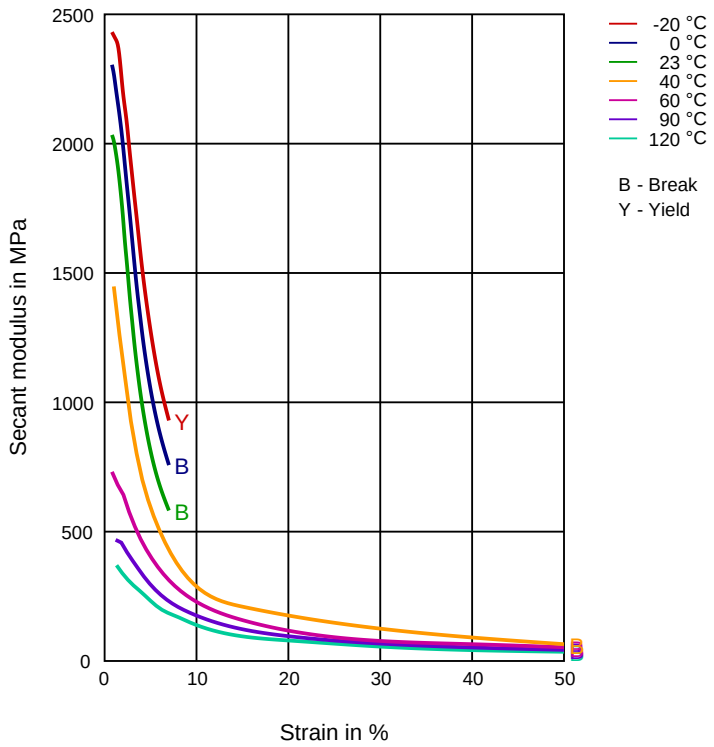
Secant modulus-strain



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Chemical Media Resistance

Acids

- ✓ Acetic Acid (5% by mass) (23°C)
- ✓ Citric Acid solution (10% by mass) (23°C)
- ✓ Lactic Acid (10% by mass) (23°C)
- ✗ Hydrochloric Acid (36% by mass) (23°C)
- ✗ Nitric Acid (40% by mass) (23°C)
- ✗ Sulfuric Acid (38% by mass) (23°C)
- ✗ Sulfuric Acid (5% by mass) (23°C)
- ✗ Chromic Acid solution (40% by mass) (23°C)

Bases

- ✗ Sodium Hydroxide solution (35% by mass) (23°C)
- ✓ Sodium Hydroxide solution (1% by mass) (23°C)
- ✓ Ammonium Hydroxide solution (10% by mass) (23°C)

Alcohols

- ✓ Isopropyl alcohol (23°C)
- ✓ Methanol (23°C)
- ✓ Ethanol (23°C)

Hydrocarbons

- ✓ n-Hexane (23°C)
- ✓ Toluene (23°C)
- ✓ iso-Octane (23°C)

Ketones

- ✓ Acetone (23°C)

Ethers

- ✓ Diethyl ether (23°C)

Mineral oils

- ✓ SAE 10W40 multigrade motor oil (23°C)
- ✗ SAE 10W40 multigrade motor oil (130°C)
- ✗ SAE 80/90 hypoid-gear oil (130°C)
- ✓ Insulating Oil (23°C)

Standard Fuels

- ✗ ISO 1817 Liquid 1 - E5 (60°C)
- ✗ ISO 1817 Liquid 2 - M15E4 (60°C)
- ✗ ISO 1817 Liquid 3 - M3E7 (60°C)
- ✗ ISO 1817 Liquid 4 - M15 (60°C)
- ✓ Standard fuel without alcohol (pref. ISO 1817 Liquid C) (23°C)
- ✓ Standard fuel with alcohol (pref. ISO 1817 Liquid 4) (23°C)

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✓	Diesel fuel (pref. ISO 1817 Liquid F) (23°C)
✓	Diesel fuel (pref. ISO 1817 Liquid F) (90°C)
✗	Diesel fuel (pref. ISO 1817 Liquid F) (>90°C)

Salt solutions

✓	Sodium Chloride solution (10% by mass) (23°C)
✓	Sodium Hypochlorite solution (10% by mass) (23°C)
✓	Sodium Carbonate solution (20% by mass) (23°C)
✓	Sodium Carbonate solution (2% by mass) (23°C)
✓	Zinc Chloride solution (50% by mass) (23°C)

Other

✓	Ethyl Acetate (23°C)
✗	Hydrogen peroxide (23°C)
✗	DOT No. 4 Brake fluid (130°C)
✗	Ethylene Glycol (50% by mass) in water (108°C)
✓	1% nonylphenoxy-polyethyleneoxy ethanol in water (23°C)
✓	50% Oleic acid + 50% Olive Oil (23°C)
✓	Water (23°C)
✗	Water (90°C)
✓	Phenol solution (5% by mass) (23°C)

Symbols used:

✓ possibly resistant
Defined as: Supplier has sufficient indication that contact with chemical can be potentially accepted under the intended use conditions and expected service life. Criteria for assessment have to be indicated (e.g. surface aspect, volume change, property change).

✗ not recommended - see explanation
Defined as: Not recommended for general use. However, short-term exposure under certain restricted conditions could be acceptable (e.g. fast cleaning with thorough rinsing, spills, wiping, vapor exposure).

Contact DuPont for Material Safety Data Sheet, general guides and/or additional information about ventilation, handling, purging, drying, etc. ISO Mechanical properties measured at 160 mil (Hytrel® measured at 80 mil), IEC Electrical properties measured at 80 mil, all ASTM properties measured at 120 mil, and test temperatures are 73°F unless otherwise stated.

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